

MORSE®

STEP DRILLS

P R E C I S I O N M E T A L C U T T I N G



The Switchback™ step drill is your solution for precision hole cutting in a range of materials including metals, plexiglass, plasterboard, and plastics. It is designed to cut faster and last longer when performing repetitive hole cutting or enlargement for electrical, automotive, and sheet metal applications. The spiral flute design allows for faster cutting, and all but the largest sizes are compatible with the 1/4" impact shank. Longer steps on the drill bit offer enhanced control and precision when cutting, and the 135-degree split point tip allows for faster penetration in every cut. Make quick, accurate work of hole cutting and enlarging on your job site with the Switchback step drill.

FEATURES

Fast - 135-degree split point tip allows faster penetration than standard points

Durable - Spiral flute design means longer tool life.

Accurate - Longer steps on the drill bit offer enhanced control and precision.

Versatile - Cut holes in a wide range of materials.

APPLICATIONS

- ▼ Steel
- ▼ Sheet Metal
- ▼ Aluminum
- ▼ Copper
- ▼ Glass
- ▼ Plexiglass
- ▼ Plasterboard
- ▼ PVC and other plastics



STEP DRILLS

PRECISION METAL CUTTING

Description	Shank	High Speed Steel		TiN Coated	
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Self-Starting		Model		Part	
		1/Box		1/Box	
1/8 - 1/2 by 32nds	1/4 Impact	SDSS01	124409	SDSS01TIN	124522
1/8 - 3/8 by 16ths	1/4 Impact	SDSS02	124416		
1/8 - 1/2 by 16ths	1/4 Impact	SDSS03	124423		
3/16 - 1/2 by 16ths	1/4 Impact	SDSS04	124430		
3/16 - 7/8 by 16ths	1/4 Impact	SDSS05	124447	SDSS05TIN	124539
1/4 - 3/4 by 16ths	1/4 Impact	SDSS06	124454	SDSS06TIN	124546
1/4 - 1 by 16ths	1/4 Impact	SDSS08	124478		
1/4 - 1 1/8 by 16ths	1/4 Impact	SDSS09	124485		
1/4 - 1 3/8 by 8ths	3/8	SDSS10	124492		

Hole Enlarging - 1/2" or Larger Pilot Hole					
3/16 - 1 by 16ths	1/4 Impact	SDHE11	124508		
3/4 - 1 3/8 by 16ths	3/8	SDHE12	124515		



Scan for video on product details



Kit - Electrician's/Automotive

High Speed Steel		Components	
Model	Part	Description	Shank
SDKIT01	124607	1/8 - 1/2 by 32nds	1/4 Impact
		3/16 - 7/8 by 16ths	1/4 Impact
		1/4 - 3/4 by 16ths	1/4 Impact

RELATED PRODUCTS



CARBIDE TIPPED HOLE CUTTERS

Precision cutting for high-production applications. Makes clean, fast cuts in sheet metal, stainless steel, pipe, conduit, aluminum, and composites.



BI-METAL MHS HOLE SAWS

General purpose cutting across a range of materials including metals, wood, drywall, and composites.



CARBIDE TIPPED MHSTK HOLE SAWS

A new patent-pending tooth design allows faster cutting, better chip clearance, easier slug removal, and a smoother entry cut for all of your cutting needs including fiberglass, plastic, composites, fastener-embedded wood, stainless steel and more.