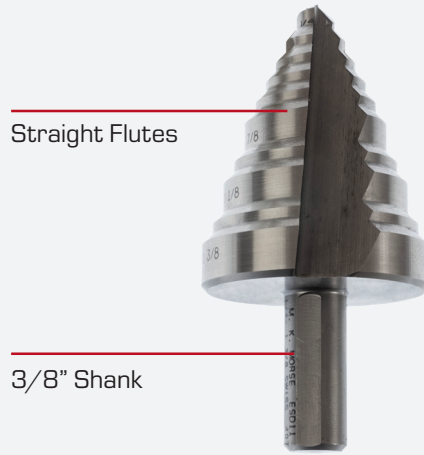




We will be launching a line of step drills by the end of April.

This document contains some basic information about the new product. More details will follow.

### OLD MORSE STEP DRILL



### NEW MORSE SWITCHBACK STEP DRILL

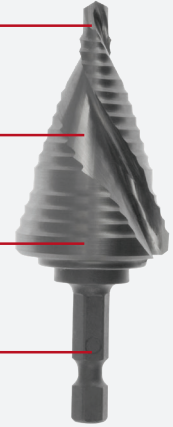
Longer life / faster holes

135° split point tip for faster starts

Spiral Flutes for faster drilling

Longer steps for control and precision

1/4" shanks fits impact drivers



OLD STEP DRILL		NEW SWITCHBACK STEP DRILL			
PART NUMBER	ITEM NUMBER	PART NUMBER	ITEM NUMBER	DESCRIPTION	SHANK
124003	ESD01	124409	SDSS01	1/8"-1/2" by 32nds	1/4"
124058	ESD06	124416	SDSS02	1/8" - 3/8" by 16ths	1/4"
124065	ESD07	124423	SDSS03	1/8" - 1/2" by 16ths	1/4"
124010	ESD02	124430	SDSS04	3/16" - 1/2" by 16ths	1/4"
124027	ESD03	124447	SDSS05	3/16" - 7/8" by 16ths	1/4"
124034	ESD04	124454	SDSS06	3/16" - 3/4" by 16ths	1/4"
124096	ESD10	discontinued suggest 124447 (SDSS05)		1/4" - 7/8" by 16ths	3/8"
		124478	SDSS08	3/16" - 1" by 16ths	1/4"
124041	ESD05	124485	SDSS09	3/16" - 1-1/8" by 16ths	1/4"
124102	ESD11	124492	SDSS10	3/16" - 1-3/8" by 8ths	3/8"
124072	ESD08	124508	SDHE11	1/2" - 1" by 16ths	1/4"
124089	ESD09	124515	SDHE12	3/4" - 1-3/8" by 16ths	3/8"

### TIN COATED

124119	ESD01TIN	124522	SDSS01TIN	1/8"-1/2" by 32nds	1/4"
124126	ESD02TIN	discontinued suggest 124552 (SDSS01TIN)		3/16" - 1/2" by 16ths	3/8"
124133	ESD03TIN	124539	SDSS05TIN	3/16" - 7/8" by 16ths	1/4"
124140	ESD04TIN	124546	SDSS06TIN	3/16" - 3/4" by 16ths	1/4"

### KIT

124201	ESDKIT01	124607	SDKIT01	3-piece kit: SDSS01, SDSS05, SDSS09
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Kit changes from 4-piece kit to 3-piece kit eliminating an unpopular size